

JANOME

MY LOCK 654D

Sailing Line

A New Era of Overlocking – Smooth, Quiet, and Powerful.



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Machine size (mm)	W287 x H267 x D268 (incl hand wheel)
Machine weight (kg)	7 KG
Bed type	Flatbed
Number of spool pins	4
Carrying handle	Integrated in rear top cover
Maximum speed (SPM)	1,300 stitches per a minute
Type of needle(s)	Janome ballpoint - HAXI-SP#11, #12, #14
Number of needles	Use 1 or 2 needles
Number of threads	2/3/4-thread (threaded ready to sew)
Threading chart	Colour coded inside front opening cover
Length of feed (mm)	1.0 - 5.0
Standard stitch length (mm)	3
Differential feed ratio	0.5 - 2.25 (stop puckering or add gather)
Feed dog	8 piece
Retractable upper knife	Yes, new style easy access dial

Base plate	Solid metal for stability & strength
Cutting width / stitch width (mm)	5.3 - 7.3 using left needle 3.1 - 5.1 using right needle
Presser foot pressure adjustment	Screw-in on top cover
Presser foot (new style)	Snap-on/off
Presser foot height (mm)	5.0
Thread tension adjustment	Manual
Pre-tension	Slide-in on top cover
Automatic tension release	Yes, lift presser foot & tensions release
Needle threader	Yes, handy needle threader
Lower looper	Easy threading built-in mechanism
Lamp	White LED (1 place)
Waste chip box	Yes
Accessory box	Yes
HANENITE rubber footing	Reduces vibration

HANENITE is a registered trademark of Naigai Rubber Industry Co., Ltd.



Differential Feed System

The feed ratio of 0.5 to 2.25 allows the user to make quick adjustments to suit the fabric. Designed to prevent fabric puckering/stretching or to add gathering - works in conjunction with stitch length.



8-Piece Feeding System

Additional feed dogs ensure smooth fabric feeding and better control on all fabric types. They also improve performance in bi-level stitching for precise results when seaming multiple layers.



HANENITE Rubber Feet

Comes equipped with HANENITE feet, specially designed to reduce vibration and noise, providing a smoother, quieter, and more stable sewing experience even at high speeds.

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JANOME

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